

Work Order ID 50939



Page 1

July 27, 2009 10:13:27 AM

Item ID: D3725-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Hoop

Start Date: 7/27/09

Start Qty: 10.00



Cust Item ID:

Required Date: 7/28/09

Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3725

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3725 ☒ Dwg Rev: A ☐ Prog Rev: A

IB 9-7-27

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

IB 9-7-27



120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

=> 509/4/08



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Process Plan:

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Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- Make chamfer by hand as per dwg D3725112- Deburr

Pl 09-07-28 11

140

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

=> 5 or 7/28

(11) 9

150

0.00



Identify as per dwg & Stock Location:

BASKET CELL

Packaging

Memo

0.00

Packaging

Pl 09-07-28

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/29

28-07-09

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Picklist Print

Page 1

July 27, 2009 10:13:26 AM

Work Order ID: 50939



Parent Item: D3725-1RevA



Parent Item Name: Hoop

Start Date: 7/27/09

Required Date: 7/28/09

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304B0.625X3.000		Purchased	No			100	f	8.0000	4.3863			



304 BAR .625 X 3.00



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

8

107979

8

107979 1B9-7-07

⑪

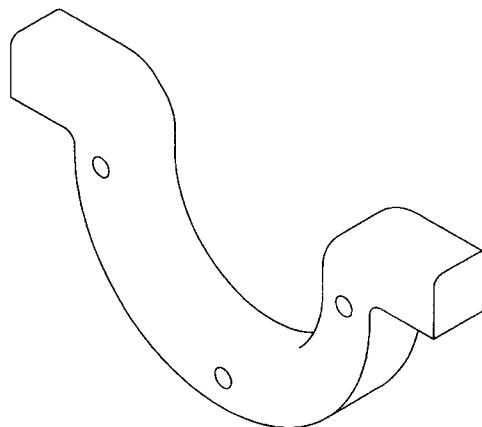
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D3725-1 HOOP

WV 3939

RELEASED
08-02-28

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
(REF. DART SPEC M304B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.80 lbs

A INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN			
CHECKED	LE		
MFG. APPR.	MA		
APPROVED	MA		
DE APPR.	MA		
DATE	08.01.28		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3725 REV. A
SHEET 1 OF 2
TITLE HOOP SCALE NTS

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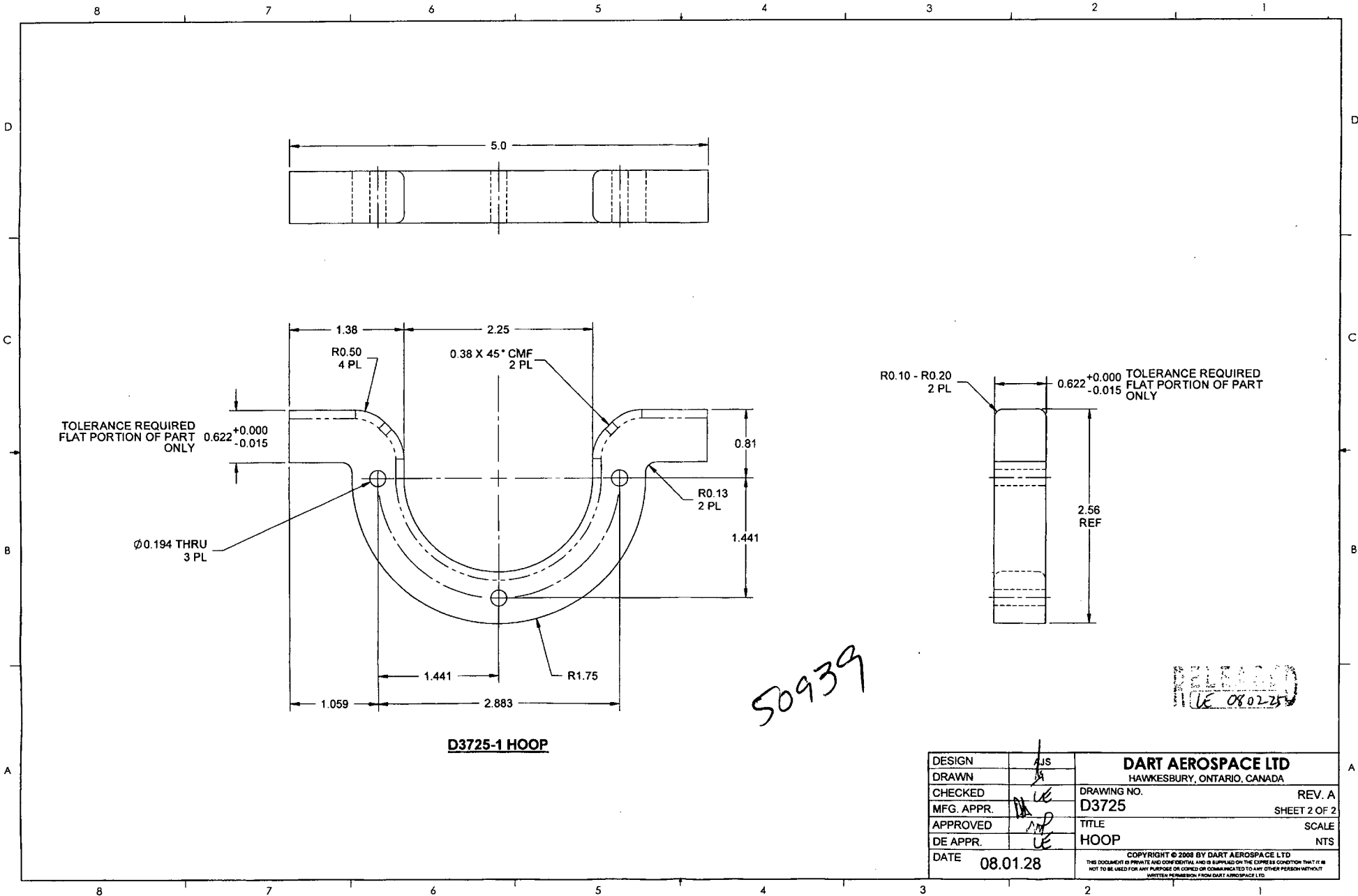
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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	LE	D3725	SHEET 2 OF 2
APPROVED	LE	TITLE	SCALE
DE APPR.	LE	HOOP	NTS
DATE	08.01.28	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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